



**Gemini - TPO Adhesion and Rust Prevention Primer**

*Physical Properties & Specifications*

|                                      |  |
|--------------------------------------|--|
| Weight per Gallon:                   | 8.36 lbs/gallon                                |
| Viscosity:                           | 90 Ku  |
| Solids by Weight:                    | 51.12%, Nominal                                |
| Solids by Volume:                    | 51.4%, Nominal                                 |
| Color:                               | Light Gray                                     |
| VOC Content:                         | 22 g/L   |
| Cure Time:                           | 4 hours at 77 ° F and 50%<br>Relative Humidity |
| Packaging                            | Tote, Drum, 5 & 1 gallon pail                  |
| VOC Content:                         | 17 g/L   |
| Application Temperature:             | 40 ° F to 120 ° F                              |
| Service Temperature<br>(Cured Film): | 15 ° F to 180 ° F                              |